

11. PROPELLER/GEAR CASE

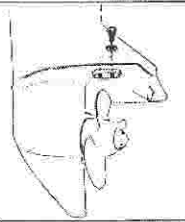
a. DISASSEMBLY/ASSEMBLY

• **PROPELLER**

2 ANODE METAL

ASSEMBLY :

- Replace if corroded.
- When large size anode metal is installed for early model (optional), drill holes in the plate as shown.



1 GEAR CASE

3 COTTER PIN

ASSEMBLY :

- Always use the HONDA part (stainless steel).
- Align the hole in the propeller cap with the hole in the propeller shaft.

7 6203 BALL BEARING

DISASSEMBLY:
Remove the bearing by using the special tool "Bearing remover 07945-9350001."

ASSEMBLY:
Compress the bearing by using the special tool Attachment driver A 07946-9350101".

4 FORWARD BEVEL GEAR

5 SHEAR PIN

GREASE

11 REVERSE BEVEL GEAR

6 SHAFT HOLDER

8 CAP

12 SHAFT P. 178

DISASSEMBLY/ASSEMBLY :
When removing and installing the propeller shaft, make sure the transmission is set in FORWARD.

10 THRUST WASHER

ASSEMBLY :

- Install with the groove end facing the gear.
- For further detail, refer to page 180.

6 x 20mm (2)

9 PROPELLER

ASSEMBLY :
Check that the shear pin is properly positioned in the groove in the bushing.

13 17 mm WATER SEAL

DISASSEMBLY:
Remove the bearing by using the special tool "Bearing remover 07945-9350001."

ASSEMBLY:
Compress the bearing by using the special tool "Attachment driver A 07946-9350101".