



I-300S

### ENGINE WARM-UP

1. Before beginning operation, allow the engine to warm up at idling speed for 3 minutes. (Failure to do this will shorten the engine life.)
2. Check that water runs from the cooling-water pilot-holes.

### CAUTION:

A continuous flow of water from the cooling-water pilot-holes is necessary to prevent overheating and serious damage to the engine. If water does not flow from the pilot-holes during running, stop the engine and check to see if the water-inlet on the lower casing is blocked. Clear any blockage; otherwise take the engine to your nearest Yamaha dealer.